INSTALLATION INSTRUCTIONS

BREN 2 FOLDING CHARGING HANDLE

▲ WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY IS ENGAGED.

Below is a step-by-step pictorial of the installation process.
Always practice safety measures including safety glasses while working with tools.

Required tools :
hammer, Needle nose pliers,
1/8” or 5/32” punch tool

Package includes: Folding CH, Folding CH base, Brass spring, slotted pin x2, Allen
head screw and tool

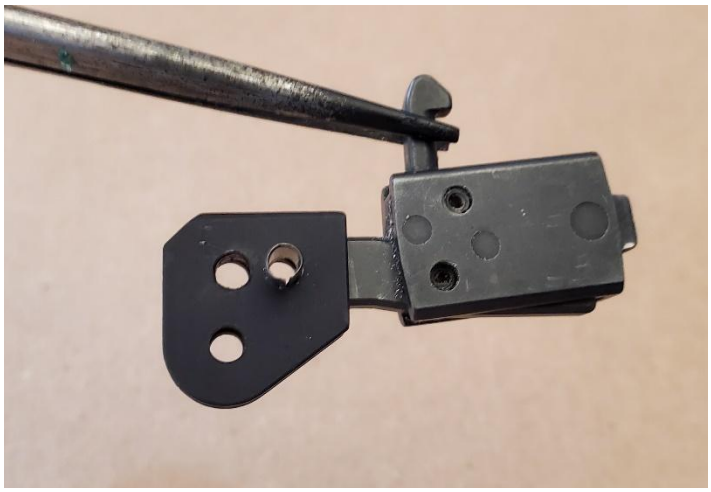
After rifle safety check, remove the Bren 2’s stock, recoil spring, BCG and charging handle/carrier.

1. Using the punch tool, remove 2 stock roll pins

CH carrier

2. Grab the provided slotted pin with needle nose pliers. Note: Slot facing inwards.

Pinch the slotted pin with the needle nose pliers, place the pin over the upper hole as shown and tap in ever so slightly to where the pin is captured.
Note: Pin should NOT be tapped far enough where it protrudes from the inside wall of the base



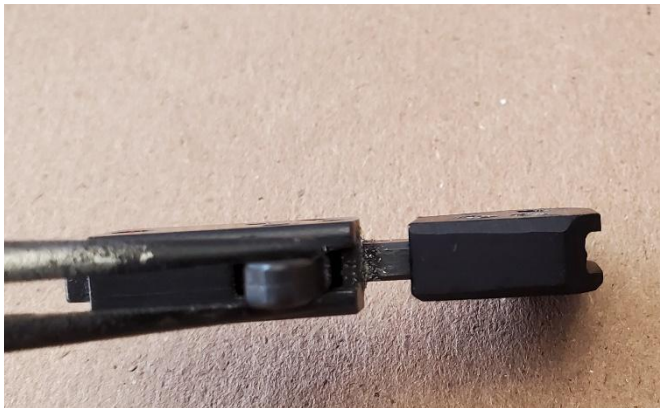
3. Slide FCH base on CH carrier and align base holes with carrier arm holes. Note: Pay attention to base orientation. Flat part of the base is on the same side as the carrier hook

Using a punch tool, drive the slotted pin all the way through the carrier arm hole

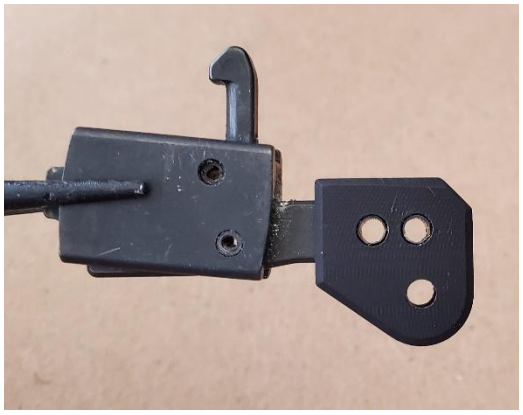
4. Repeat step 2 for the 2nd pin

Then repeat step 3

Both pins tapped in the base



5. Note: Insure both pins are fully in and are completely flush with the base.



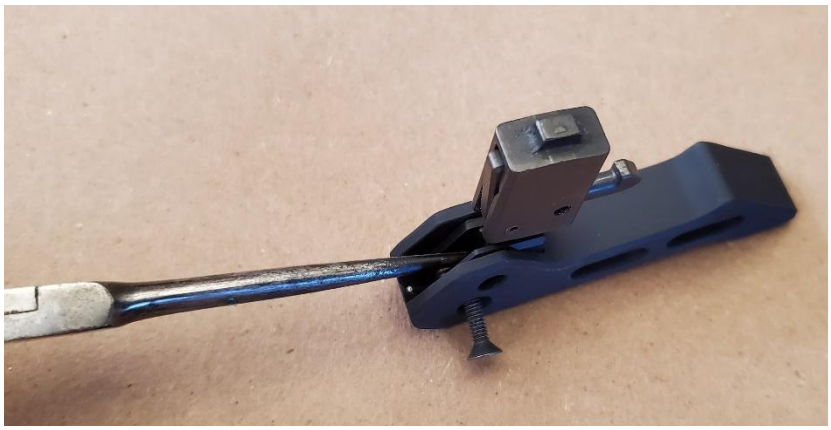
FCH base installation complete

6. Slide FCH on base and align the screw hole.

Place FCH on the side as shown. Note: Keep screw tip flush with base interior wall (photo shows screw tip incorrectly extended beyond interior wall)

7. Provided spring legs have different lengths:
Left (vertical) leg is short
Right (horizontal) leg is long.

Place spring Inside the base with long leg against CH carrier, short leg at tail end of the FCH. Align spring coil with Allen screw. Note: Photo shows needle nose pliers at short leg side.



8. Press spring down to where the spring coil is below the screw.
Push the screw in with your finger to capture the spring.

9. Use the supplied Allen tool to screw the Allen screw all the way in.
Note: apply a small drop of blue Loctite on the threaded side of the FCH.
Note: do not use excessive force to secure the screw. Allen screw is secure once screw head is flush with the FCH.

10. FCH installation is complete.

11. Insert FCH back in the rifle. After reinstalling BCG, buffer spring and stock, give your new FCH a few hard pulls to confirm function.